

# Ten Steps to Improve your Corn Silage Quality



1. Inspect your silo before beginning harvest.
2. Start harvesting at the right maturity and moisture content for your storage structure.
3. Chop for appropriate length of cut. Corn silage should be between 1/4 and 1/2 inch.
4. Fill rapidly.
5. Distribute evenly and pack and cover silage well.
6. Seal securely.
7. Leave the silage covered for 21 days to allow for the fermentation process to complete.
8. Test feed samples.
9. Manage feedout carefully. At least 5 inches should be removed from the silage face per day.
10. Finally, pay close attention to the feed once it hits the bunk. Clean bunks and start over with fresh feed at least once per day. Adding more feed to spoiled feed can cause serious intake and contamination problems.

For more product  
information contact:



# Forage Enhance-R



**Enhancing the Quality  
of your Corn Silage**



IBA Stock # 123604

# Forage Enhance-R

## Corn Silage Harvest

Corn silage should be harvested when the corn is between the 2/3 milk line and black layer stage of maturity. This will maximize the energy content of the corn silage and provide the maximum energy content per ton of silage harvested.



### Desired Outcome:

- Consistent protein levels of 8% or above
- ADF levels between 20-40%
- NDF levels between 30-58%
- Net energy-lactation (Mcal/lb) between 0.68-0.74
- Minimize supplemental protein requirements

**Forage Enhance-R is a unique product that is applied at ensiling to minimize storage losses in your corn silage.**

Features	Benefits
Unique combination of acids to improve fermentation and feed out stability.	Improved palatability and milk production per treated ton.
Contains acetic acid ,the first acid formed during fermentation.	Prevents the growth of harmful microorganisms and maximizes feed intake and production.



### Optimum corn silage levels by storage structure:

Bunker silos or bags	68 %
Upright silos	62-68%
Sealed units	60-64%

### APPLICATION:

Mix 50 pounds of Forage Enhance-R thoroughly per 12.5 gallons of water. Apply this blend at 1 pint to 1 quart per ton of corn silage at 60—68% moisture. Do not use in excessively dry (below 55% moisture) or excessively wet (above 70% moisture) corn silage. Make sure Forage Enhance-R is applied evenly and consistently to corn silage during the ensiling process.